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## GAS LASER AND OPTICAL SYSTEM

The invention relates to a Helium-Neon gas laser and an optical system used therewith.

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Typically gas lasers are used in apparatus which rely on the specific frequency of the laser light, for example light having a known wavelength can be used for interferometric measurement. Laser light at a specific frequency is used as a reference to measure the frequency of other light for example in heterodyne frequency measurement systems. Laser spectroscopy requires a light of narrowly defined frequency also. Laser light of a specific polarisation and frequency can be used for polarisation measurement.

Helium-Neon (HeNe) lasers are well suited to these applications since they produce a convenient frequency and are readily controllable.

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Laser interferometers are shown in Patent Nos. W098/05955 and US 4,844,593. One subject discussed in these documents is the prevention or reduction of laser output light being reflected back toward the laser (known as "optical feedback" or "back-reflection"). The amount of back-reflection can be determined from known optical parameters of the optical elements used. However, only a small proportion of back-reflected light reaches the laser cavity i.e. approximately 1 to

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Back-reflection is undesirable in the devices mentioned above and in all devices which require a specific frequency of laser light, because excessive back-

5 hundredths of the back-reflected light.

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reflection interacts with the laser to change the polarisation and output frequency of the laser light. Various HeNe lasers suffer from sensitivity to backreflection.

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HeNe lasers having gas mixes of varying proportions are known. US Patent No. 4,475,199 describes a ring laser having a HeNe mix consisting of dual isotopes of Ne20 and Ne<sup>22</sup>. Equal proportions of these two isotopes are mixed with the He. It has now been recognised by the inventor that this mixture when used in a linear laser gives good polarisation stability and hence frequency stability in the resonant cavity of the laser when subjected to back-reflections. Therefore a laser of 15 this type is ideal for use in back-reflective situations encountered in the devices described above.

According to a first aspect of the invention there is provided an optical apparatus comprising a frequency stabilised linear HeNe gas laser having an Ne content 20 of an Ne20 isotope and an Ne22 isotope in substantially equal proportions, the apparatus in use having optical feedback toward the laser causing at least 0.1% of the light output of the laser to be returned toward the

25 laser.

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The optical apparatus may be for example an interferometric displacement determination device; a polarisation measurement device; spectroscopic analysis apparatus; or a heterodyne frequency measurement device.

Where the optical apparatus is an interferometric displacement determination device, the device may be any one of a single beam (e.g. Fabry-Perot), a plane mirror, a long range, or an optical fibre type.

The Figure illustrates one embodiment of the invention and shows a plane mirror interferometer including an optical fibre.

The Figure shows a HeNe laser 1 used to provide constant frequency coherent light to an interferometric measurement apparatus 2 via an optical fibre 3. The principle of operation of an interferometer of this type is well known, but briefly:

Optical fibre output beam 4 is split into two by beam

splitter 5; reference beam 6 propagates toward fixed
mirror 7 and back toward the optical fibre; measurement
beam 8 propagates toward movable mirror 9 and back
toward the optical fibre. Beams 6 and 8 are combined to
form interference fringes. These fringes are detected
at detector 10 and counted to provide an indication of
the distance moved by mirror 9 in the direction of
arrows A.

It follows that in order to determine the displacement of mirror 9, the wavelength of the light used must be known. The more stable the frequency of this light the more accurate is the measurement of displacement.

Back-reflection is particularly problematic in this

system because the laser is coupled to an optical
fibre. In this system a normally problematic
proportion of laser output light i.e. greater than 0.1%
is back-reflected toward the laser resonant cavity.
This back-reflected light comes from, for example, the

fibre entry, the sides of the fibre, the fibre exit, the fibre core, and a proportion of the light 6 and 8 reflected from mirrors 7 and 9.

5 Thus this apparatus demands stable frequency output at the laser and benefits from a gas laser having a high tolerance to back-reflections. In this instance the resonant cavity of the laser is filled with gas containing 80-90% He and 10-20% Ne. The Ne content is a dual-isotope of Ne<sup>20</sup> and Ne<sup>22</sup> in substantially equal 10 proportions i.e. any ratio between 60:40 and 40:60 respectively. This gas mixture allows back-reflected light levels in excess of 0.1% of the laser light output, without destabilisation of the output 15 polarisation. As a result of the polarisation stability, a stable frequency is obtainable also. back-reflections may occur continuously or at intervals. The laser achieves a frequency

stabilisation below 1x10<sup>-7</sup> (Frequency noise/Absolute
20 frequency) when an appropriate frequency control system is used.

Whilst many frequency control methods are known, the preferred method employed is modal control because it was found to be reliable and cost effective. In this instance mode ratio control was used.

It has been noted by the inventor from experimental results that the back-reflection destabilisation

threshold (i.e. the level of back-reflected light at which a laser becomes unusably unstable) is approximately 10% of laser output for the abovementioned laser but only about 1% for a conventional "natural" Ne laser i.e. a laser having a Ne<sup>20</sup> to Ne<sup>22</sup>

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isotope ratio of approximately 9:1 respectively.

The inventor has found also that such a conventional laser with a "natural" (9:1) Ne isotope mix has a slightly better stability compared with the 1:1 Ne isotope mix laser when each is subjected to a back-reflection which is less than about 0.1% of laser light output. Consequently the 1:1 Ne<sup>20</sup> to Ne<sup>22</sup> isotope mix has been found to be best suited to optical apparatus with a relatively high optical feedback i.e. greater than about 0.1% of laser light output.

Other applications of a laser of this type, within the ambit of this invention, are envisaged. For example, the linear laser described above might be used with spectroscopic analysis apparatus, polarisation measurement apparatus, or a heterodyne frequency measurement device each of which may benefit from a laser of the type mentioned above having a stable frequency output, particularly when back-reflections exceed approximately 0.1% of total laser output.

Stabilisation of the laser output frequency may be undertaken by any of the following known techniques:
the "Lamb Dip" technique; general intensity control;

Zeeman frequency or intensity control; or modal control either balanced where the intensity of two modes is set to be equal or a ratio of modes, where the intensity ratio of the two modes is fixed.